

High Performance Quality Products...

Self Centering Lathe Chucks Standard Jaws



Standard Accessories :
 Hard Sectional Jaws
 (Master Jaw + Reversible Top Hard) - 1 Set
 Top Soft Jaws - 1 Set
 Chuck Operating Key - 1 Pc.
 Allen Key - 1 Pc.
 Mounting Bolts - 1 Set

Optional Accessories :
 Outside Hard Solid Jaws- 1 Set
 Inside Hard Solid Jaws - 1 Set
 Soft Solid Jaws - 1 Set

Type 5300 (Double Guide Master Top Jaw Chuck with D1 Type Plates)

Chuck Size (MM)	Chuck Size (Inches)	Short Taper	Through Hole	C.I. Body		S.G. Body		Steel Body	
				3 Jaw	4 Jaw	3 Jaw	4 Jaw	3 Jaw	4 Jaw
125	5"	D1-4	32	13331254	13341254	23331254	23341254	33331254	33341254
160	6 1/4"	D1-4	42	13331604	13341604	23331604	23341604	33331604	33341604
160	6 1/4"	D1-5	42	13331605	13341605	23331605	23341605	33331605	33341605
200	8"	D1-4	55	13332004	13342004	23332004	23342004	33332004	33342004
200	8"	D1-5	55	13332005	13342005	23332005	23342005	33332005	33342005
200	8"	D1-6	55	13332006	13342006	23332006	23342006	33332006	33342006
250	10"	D1-6	76	13332506	13342506	23332506	23342506	33332506	33342506
250	10"	D1-8	76	13332508	13342508	23332508	23342508	33332508	33342508
315	12 1/2"	D1-6	105	13333156	13343156	23333156	23343156	33333156	33343156
315	12 1/2"	D1-8	105	13333158	13343158	23333158	23343158	33333158	33343158
400	15 3/4"	D1-8	136	13334008	13344008	23334008	23344008	33334008	33344008
400	15 3/4"	D1-11	136	133340011	133440011	233340011	233440011	333340011	333440011



Type 5300 (Double Guide Master Top Jaw Chuck with D1 Type Plate) DIN 55029

Size	125mm	160mm	200mm			250mm		315mm		400mm		
Taper Nose	D1-4	D1-4	D1-5	D1-4	D1-5	D1-6	D1-6	D1-8	D1-6	D1-8	D1-8	D1-11
A	125	160	160	200	200	200	250	250	315	315	400	400
B	63.513	63.513	82.563	63.513	82.563	106.375	106.375	139.719	106.375	139.719	139.719	196.869
C	32	42	42	55	55	55	76	76	105	105	136	136
D	66	75	75	83	83	83	96	96	110	110	120	120
E	107	119	119	129	129	129	150	150	169	169	190	190
F	21	22	25	22	25	28	31	31	35	35	35	37
G	60	71	71	85	85	85	100	100	115	115	136	136
H	13	13	15	13	15	16	16	18	16	18	18	20
J	M 8	M 10	M 10	M 10	M 10	M 10	M 12	M 12	M 16	M 16	M 16	M 16
P.C.D K	108	140	140	176	176	176	224	224	286	286	362	362
Tol. on K	±0.25	±0.30	±0.30	±0.30	±0.30	±0.30	±0.35	±0.35	±0.40	±0.40	±0.40	±0.40
L	16	19.05	19.05	22.25	22.25	22.25	27	27	31.75	31.75	38.1	38.1
M	M 8	M 10	M 10	M 10	M 10	M 10	M 12	M 12	M 12	M 12	M 16	M 16
N	5	5	8	5	8	12	12	12	12	12	12	12
P	117	117	146	117	146	181	181	225	181	225	225	298
R	M10x1.0	M10x1.0	M12x1.0	M10x1.0	M12x1.0	M16x1.5	M16x1.5	M20x1.5	M16x1.5	M20x1.5	M20x1.5	M22x1.5
S	15.9	15.9	19	15.9	19	22.2	22.2	25.4	22.2	25.4	25.4	30.2
Size of Sq. Key	9	11	11	11	11	11	14	14	14	14	17	17

