

High Performance Quality Products...

Self Centering Lathe Chucks Standard Jaws



Standard Accessories :

- Hard Sectional Jaws
- (Master Jaw + Reversible Top Hard) - 1 Set
- Top Soft Jaws - 1 Set
- Chuck Operating Key - 1 Pc.
- Allen Key - 1 Pc.
- Mounting Bolts - 1 Set

Optional Accessories :

- Outside Hard Solid Jaws- 1 Set
- Inside Hard Solid Jaws - 1 Set
- Soft Solid Jaws - 1 Set

Type 5200 (Double Guide Master Top Jaw Chuck with A2 Type Plates)

Chuck Size (MM)	Chuck Size (Inches)	Short Taper	Through Hole	C.I. Body		S.G. Body		Steel Body	
				3 Jaw	4 Jaw	3 Jaw	4 Jaw	3 Jaw	4 Jaw
125	5"	A2-4	32	13231254	13241254	23231254	23241254	33231254	33241254
160	6 1/4"	A2-4	42	13231604	13241604	23231604	23241604	33231604	33241604
160	6 1/4"	A2-5	42	13231605	13241605	23231605	23241605	33231605	33241605
200	8"	A2-4	55	13232004	13242004	23232004	23242004	33232004	33242004
200	8"	A2-5	55	13232005	13242005	23232005	23242005	33232005	33242005
200	8"	A2-6	55	13232006	13242006	23232006	23242006	33232006	33242006
250	10"	A2-6	76	13232506	13242506	23232506	23242506	33232506	33242506
250	10"	A2-8	76	13232508	13242508	23232508	23242508	33232508	33242508
315	12 1/2"	A2-6	105	13233156	13243156	23233156	23243156	33233156	33243156
315	12 1/2"	A2-8	105	13233158	13243158	23233158	23243158	33233158	33243158
400	15 3/4"	A2-8	136	13234008	13244008	23234008	23244008	33234008	33244008
400	15 3/4"	A2-11	136	132340011	132440011	232340011	232440011	332340011	332440011



Type 5200 (Double Guide Master Top Jaw Chuck with A2 Type Plate) DIN 55026

Size	125mm			160mm			200mm			250mm			315mm			400mm		
Taper Nose	A2-4	A2-4	A2-5	A2-4	A2-4	A2-5	A2-4	A2-5	A2-6	A2-6	A2-8	A2-6	A2-8	A2-6	A2-8	A2-8	A2-11	
A	125	160	160	200	200	200	250	250	315	315	400	400						
B	63.513	63.513	82.563	63.513	82.563	106.375	106.375	139.719	106.375	139.719	139.719	196.869						
C	32	42	42	55	55	55	76	76	105	105	136	136						
D	66	75	75	83	83	83	96	96	110	110	120	120						
E	107	119	119	129	129	129	150	150	169	169	190	190						
F	21	22	23	22	23	26	28	30	32	32	34	36						
G	60	71	71	85	85	85	100	100	115	115	136	136						
H	13	13	15	13	15	16	16	18	16	18	18	20						
J	M 8	M 10	M 10	M 10	M 10	M 10	M 12	M 12	M 16	M 16	M 16	M 16						
P.C.D K	108	140	140	176	176	176	224	224	286	286	362	362						
Tol. on K	±0.25	±0.30	±0.30	±0.30	±0.30	±0.30	±0.35	±0.35	±0.40	±0.40	±0.40	±0.40						
L	16	19.05	19.05	22.25	22.25	22.25	27	27	31.75	31.75	38.1	38.1						
M	M 8	M 10	M 10	M 10	M 10	M 10	M 12	M 12	M 12	M 12	M 16	M 16						
N	5	5	6	5	6	8	8	8	8	8	8	10						
P	108	108	133	108	133	165	165	210	165	210	210	280						
R	14.7	14.7	16.3	14.7	16.3	19.45	19.45	24.2	19.45	24.2	24.2	29.4						
S	6.5	6.5	6.5	6.5	6.5	6.5	6.5	8	6.5	8	8	10						
T	12	12	12	12	12	14	14	18	14	18	18	20						
U	82.6	82.6	104.8	82.6	104.8	133.4	133.4	171.4	133.4	171.4	171.4	235						
Size of Sq. Key	9	11	11	11	11	11	14	14	14	14	17	17						

