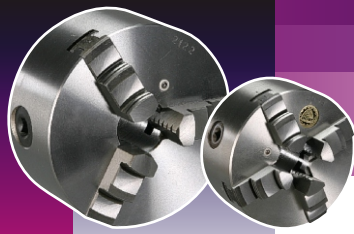


High Performance Quality Products...

# Self Centering Lathe Chucks Standard Jaws



**Standard Accessories :**

- Hard Sectional Jaws
- ( Master Jaw + Reversible Top Hard ) - 1 Set
- Top Soft Jaws - 1 Set
- Chuck Operating Key - 1 Pc.
- Allen Key - 1 Pc.
- Mounting Bolts - 1 Set

**Optional Accessories :**

- Outside Hard Solid Jaws- 1 Set
- Inside Hard Solid Jaws - 1 Set
- Soft Solid Jaws - 1 Set

**Type 5100 (Double Guide Master Top Jaw Chuck)**

Chuck Size (MM)	Chuck Size (Inches)	Short Taper	Through Hole	C.I. Body		S.G. Body		Steel Body	
				3 Jaw	4 Jaw	3 Jaw	4 Jaw	3 Jaw	4 Jaw
125	5"	----	32	1313125	1314125	2313125	2314125	3313125	3314125
160	6 ¼"	----	42	1313160	1314160	2313160	2314160	3313160	3314160
200	8"	----	55	1313200	1314200	2313200	2314200	3313200	3314200
250	10"	----	76	1313250	1314250	2313250	2314250	3313250	3314250
315	12 ½"	----	105	1313315	1314315	2313315	2314315	3313315	3314315
400	15 ¾"	----	136	1313400	1314400	2313400	2314400	3313400	3314400



**Type 5100 (Double Guide Master Top Jaw Chuck) DIN 6350**

Size	125mm	160mm	200mm	250mm	315mm	400mm
A	125	160	200	250	315	400
B H7	95	125	160	200	260	330
C	32	42	55	76	105	136
D	66	75	83	96	110	120
E	107	119	129	150	169	190
G	60	71	85	100	115	136
H	5	5	6	6	7	7
J	M 8	M 10	M 10	M 12	M 16	M 16
P.C.D K	108	140	176	224	286	362
Tol. on K	±0.25	±0.30	±0.30	±0.35	±0.40	±0.40
L	16	19.05	22.25	27	31.75	38.10
M	M8	M10	M10	M12	M12	M16
Size of Sq. Key	9	11	11	14	14	17

