

High Performance Quality Products...

Self Centering Lathe Chucks Standard Jaws



Standard Accessories :

- Out Side Hard Solid Jaws - 1 Set
- Inside Hard Solid Jaws - 1 Set
- Chuck Operating Key - 1 Pc.
- Mounting Bolts - 1 Set

Optional Accessories :

- Soft Solid Jaws - 1 Set
- Master Base Jaws - 1 Set
- 2 Pc.Jaws (Master Base+Top Soft) - 1 Set

Type 4200 (Double Guide Standard Jaw Chuck with A2 Type Plates)

Chuck Size (MM)	Chuck Size (Inches)	Short Taper	Through Hole	C.I. Body		S.G. Body		Steel Body	
				3 Jaw	4 Jaw	3 Jaw	4 Jaw	3 Jaw	4 Jaw
125	5"	A2-4	32	12231254	12241254	22231254	22241254	32231254	32241254
160	6 1/4"	A2-4	42	12231604	12241604	22231604	22241604	32231604	32241604
160	6 1/4"	A2-5	42	12231605	12241605	22231605	22241605	32231605	32241605
200	8"	A2-4	55	12232004	12242004	22232004	22242004	32232004	32242004
200	8"	A2-5	55	12232005	12242005	22232005	22242005	32232005	32242005
200	8"	A2-6	55	12232006	12242006	22232006	22242006	32232006	32242006
250	10"	A2-6	76	12232506	12242506	22232506	22242506	32232506	32242506
250	10"	A2-8	76	12232508	12242508	22232508	22242508	32232508	32242508
315	12 1/2"	A2-6	105	12233156	12243156	22233156	22243156	32233156	32243156
315	12 1/2"	A2-8	105	12233158	12243158	22233158	22243158	32233158	32243158
400	15 3/4"	A2-8	136	12234008	12244008	22234008	22244008	32234008	32244008
400	15 3/4"	A2-11	136	122340011	122440011	222340011	222440011	322340011	322440011



Type 4200 (Double Guide Standard Jaw Chuck with A2 Type Plate) DIN 55026

Size	125mm			160mm			200mm			250mm		315mm		400mm	
Taper Nose	A2-4	A2-4	A2-5	A2-4	A2-5	A2-6	A2-4	A2-5	A2-6	A2-6	A2-8	A2-6	A2-8	A2-8	A2-11
A	125	160	160	200	200	200	250	250	315	315	400	400			
B	63.513	63.513	82.563	63.513	82.563	106.375	106.375	139.719	106.375	139.719	139.719	196.869			
C	32	42	42	55	55	55	76	76	105	105	136	136			
D	66	75	75	83	83	83	96	96	110	110	120	120			
E	20	30	30	29	29	29	34	34	43	43	55	55			
F	21	22	23	22	23	26	28	30	32	32	34	36			
G	51	70	70	85	85	85	105	105	125	125	145	145			
H	13	13	15	13	15	16	16	18	16	18	18	20			
J	M 8	M 10	M 10	M 10	M 10	M 10	M 12	M 12	M 16	M 16	M 16	M 16			
P.C.D K	108	140	140	176	176	176	224	224	286	286	362	362			
Tol. on K	±0.25	±0.30	±0.30	±0.30	±0.30	±0.30	±0.35	±0.35	±0.40	±0.40	±0.40	±0.40			
L	5	5	6	5	6	8	8	8	8	8	8	10			
M	108	108	133	108	133	165	165	210	165	210	210	280			
N	82.6	82.6	104.8	82.6	104.8	133.4	133.4	171.4	133.4	171.4	171.4	235			
P	12	12	12	12	12	14	14	18	14	18	18	20			
R	14.7	14.7	16.3	14.7	16.3	19.45	19.45	24.2	19.45	24.2	24.2	29.4			
S	6.5	6.5	6.5	6.5	6.5	6.5	6.5	8	6.5	8	8	10			
Size of Sq. Key	9	11	11	11	11	11	14	14	14	14	17	17			

