

High Performance Quality Products...

Self Centering Lathe Chucks Standard Jaws



Standard Accessories :

- Hard Sectional Jaws
- (Master Jaw + Reversible Top Hard) - 1 Set
- Top Soft Jaws - 1 Set
- Chuck Operating Key - 1 Pc.
- Allen Key - 1 Pc.
- Mounting Bolts - 1 Set

Optional Accessories :

- Outside Hard Solid Jaws- 1 Set
- Inside Hard Solid Jaws - 1 Set
- Soft Solid Jaws - 1 Set

Type 3300 (Single Guide Master Top Jaw Chuck with D1 Type Plates)

Chuck Size (MM)	Chuck Size (Inches)	Short Taper	Through Hole	C.I. Body		S.G. Body		Steel Body	
				3 Jaw	4 Jaw	3 Jaw	4 Jaw	3 Jaw	4 Jaw
125	5"	D1-4	32	11331254	11341254	21331254	21341254	31331254	31341254
160	6 1/4"	D1-4	42	11331604	11341604	21331604	21341604	31331604	31341604
160	6 1/4"	D1-5	42	11331605	11341605	21331605	21341605	31331605	31341605
200	8"	D1-4	55	11332004	11342004	21332004	21342004	31332004	31342004
200	8"	D1-5	55	11332005	11342005	21332005	21342005	31332005	31342005
200	8"	D1-6	55	11332006	11342006	21332006	21342006	31332006	31342006
250	10"	D1-6	76	11332506	11342506	21332506	21342506	31332506	31342506
250	10"	D1-8	76	11332508	11342508	21332508	21342508	31332508	31342508
315	12 1/2"	D1-6	105	11333156	11343156	21333156	21343156	31333156	31343156
315	12 1/2"	D1-8	105	11333158	11343158	21333158	21343158	31333158	31343158
400	15 3/4"	D1-8	136	11334008	11344008	21334008	21344008	31334008	31344008
400	15 3/4"	D1-11	136	113340011	113440011	213340011	213440011	313340011	313440011



Type 3300 (Single Guide Master Top Jaw Chuck with D1 Type Plate) DIN 55029

Size	125mm	160mm	200mm			250mm		315mm		400mm		
Taper Nose	D1-4	D1-4	D1-5	D1-4	D1-5	D1-6	D1-6	D1-8	D1-6	D1-8	D1-8	D1-11
A	125	160	160	200	200	200	250	250	315	315	400	400
B	63.513	63.513	82.563	63.513	82.563	106.375	106.375	139.719	106.375	139.719	139.719	196.869
C	32	42	42	55	55	55	76	76	105	105	136	136
D	56	65	65	75	75	75	85	85	94	94	105	105
E	97	109	109	121	121	121	139	139	152	152	180	180
F	21	22	25	22	25	28	31	31	35	35	35	37
G	60	71	71	85	85	85	100	100	115	115	136	136
H	13	13	15	13	15	16	16	18	16	18	18	20
J	M 8	M 10	M 10	M 10	M 10	M 10	M 12	M 12	M 16	M 16	M 16	M 16
P.C.D K	108	140	140	176	176	176	224	224	286	286	362	362
Tol. on K	±0.25	±0.30	±0.30	±0.30	±0.30	±0.30	±0.35	±0.35	±0.40	±0.40	±0.40	±0.40
L	16	19.05	19.05	22.25	22.25	22.25	27	27	31.75	31.75	38.1	38.1
M	M 8	M 10	M 10	M 10	M 10	M 10	M 12	M 12	M 12	M 12	M 16	M 16
N	5	5	8	5	8	12	12	12	12	12	12	12
P	117	117	146	117	146	181	181	225	181	225	225	298
R	M10x1.0	M10x1.0	M12x1.0	M10x1.0	M12x1.0	M16x1.5	M16x1.5	M20x1.5	M16x1.5	M20x1.5	M20x1.5	M22x1.5
S	15.9	15.9	19	15.9	19	22.2	22.2	25.4	22.2	25.4	25.4	30.2
Size of Sq. Key	9	11	11	11	11	11	14	14	14	14	17	17

