

High Performance Quality Products...

Self Centering Lathe Chucks Standard Jaws



Standard Accessories :

- Hard Sectional Jaws
- (Master Jaw + Reversible Top Hard) - 1 Set
- Top Soft Jaws - 1 Set
- Chuck Operating Key - 1 Pc.
- Allen Key - 1 Pc.
- Mounting Bolts - 1 Set

Optional Accessories :

- Outside Hard Solid Jaws- 1 Set
- Inside Hard Solid Jaws - 1 Set
- Soft Solid Jaws - 1 Set

Type 3200 (Single Guide Master Top Jaw Chuck with A2 Type Plates)

Chuck Size (MM)	Chuck Size (Inches)	Short Taper	Through Hole	C.I. Body		S.G. Body		Steel Body	
				3 Jaw	4 Jaw	3 Jaw	4 Jaw	3 Jaw	4 Jaw
125	5"	A2-4	32	11231254	11241254	21231254	21241254	31231254	31241254
160	6 1/4"	A2-4	42	11231604	11241604	21231604	21241604	31231604	31241604
160	6 1/4"	A2-5	42	11231605	11241605	21231605	21241605	31231605	31241605
200	8"	A2-4	55	11232004	11242004	21232004	21242004	31232004	31242004
200	8"	A2-5	55	11232005	11242005	21232005	21242005	31232005	31242005
200	8"	A2-6	55	11232006	11242006	21232006	21242006	31232006	31242006
250	10"	A2-6	76	11232506	11242506	21232506	21242506	31232506	31242506
250	10"	A2-8	76	11232508	11242508	21232508	21242508	31232508	31242508
315	12 1/2"	A2-6	105	11233156	11243156	21233156	21243156	31233156	31243156
315	12 1/2"	A2-8	105	11233158	11243158	21233158	21243158	31233158	31243158
400	15 3/4"	A2-8	136	11234008	11244008	21234008	21244008	31234008	31244008
400	15 3/4"	A2-11	136	112340011	112440011	212340011	212440011	312340011	312440011



Type 3200 (Single Guide Master Top Jaw Chuck with A2 Type Plate) DIN 55026

Size	125mm			160mm			200mm			250mm			315mm		400mm	
Taper Nose	A2-4	A2-4	A2-5	A2-4	A2-5	A2-6	A2-4	A2-6	A2-8	A2-6	A2-8	A2-8	A2-8	A2-8	A2-11	
A	125	160	160	200	200	200	250	250	315	315	400	400				
B	63.513	63.513	82.563	63.513	82.563	106.375	106.375	139.719	106.375	139.719	139.719	196.869				
C	32	42	42	55	55	55	76	76	105	105	136	136				
D	56	65	65	75	75	75	85	85	94	94	105	105				
E	97	109	109	121	121	121	139	139	152	152	180	180				
F	21	22	23	22	23	26	28	30	32	32	34	36				
G	60	71	71	85	85	85	100	100	115	115	136	136				
H	13	13	15	13	15	16	16	18	16	18	18	20				
J	M 8	M 10	M 10	M 10	M 10	M 10	M 12	M 12	M 16	M 16	M 16	M 16				
P.C.D K	108	140	140	176	176	176	224	224	286	286	362	362				
Tol. on K	±0.25	±0.30	±0.30	±0.30	±0.30	±0.30	±0.35	±0.35	±0.40	±0.40	±0.40	±0.40				
L	16	19.05	19.05	22.25	22.25	22.25	27	27	31.75	31.75	38.1	38.1				
M	M 8	M 10	M 10	M 10	M 10	M 10	M 12	M 12	M 12	M 12	M 16	M 16				
N	5	5	6	5	6	8	8	8	8	8	8	10				
P	108	108	133	108	133	165	165	210	165	210	210	280				
R	14.7	14.7	16.3	14.7	16.3	19.45	19.45	24.2	19.45	24.2	24.2	29.4				
S	6.5	6.5	6.5	6.5	6.5	6.5	6.5	8	6.5	8	8	10				
T	12	12	12	12	12	14	14	18	14	18	18	20				
U	82.6	82.6	104.8	82.6	104.8	133.4	133.4	171.4	133.4	171.4	171.4	235				
Size of Sq. Key	9	11	11	11	11	11	14	14	14	14	17	17				

