

High Performance Quality Products...

Self Centering Lathe Chucks Standard Jaws



Standard Accessories :

- Hard Sectional Jaws
- (Master Jaw + Reversible Top Hard) - 1 Set
- Top Soft Jaws - 1 Set
- Chuck Operating Key - 1 Pc.
- Allen Key - 1 Pc.
- Mounting Bolts - 1 Set

Optional Accessories :

- Outside Hard Solid Jaws- 1 Set
- Inside Hard Solid Jaws - 1 Set
- Soft Solid Jaws - 1 Set

Type 3100 (Single Guide Master Top Jaw Chuck)

Chuck Size (MM)	Chuck Size (Inches)	Short Taper	Through Hole	C.I. Body		S.G. Body		Steel Body	
				3 Jaw	4 Jaw	3 Jaw	4 Jaw	3 Jaw	4 Jaw
125	5"	----	32	1113125	1114125	2113125	2114125	3113125	3114125
160	6 ¼"	----	42	1113160	1114160	2113160	2114160	3113160	3114160
200	8"	----	55	1113200	1114200	2113200	2114200	3113200	3114200
250	10"	----	76	1113250	1114250	2113250	2114250	3113250	3114250
315	12 ½"	----	105	1113315	1114315	2113315	2114315	3113315	3114315
350	13 ¾"	----	115	1113350	1114350	2113350	2114350	3113350	3114350
400	15 ¾"	----	136	1113400	1114400	2113400	2114400	3113400	3114400



Type 3100 (Single Guide Master Top Jaw Chuck) DIN 6350

Size	125mm	160mm	200mm	250mm	315mm	350mm	400mm
A	125	160	200	250	315	350	400
B H7	95	125	160	200	260	290	330
C	32	42	55	76	105	115	136
D	56	65	75	85	94	100	105
E	97	109	121	139	152	168	180
G	60	71	85	100	115	136	136
H	5	5	6	6	7	7	7
J	M 8	M 10	M 10	M 12	M 16	M 16	M 16
P.C.D K	108	140	176	224	286	318	362
Tol. on K	±0.25	±0.30	±0.30	±0.35	±0.40	±0.40	±0.40
L	16	19.05	22.25	27	31.75	38.10	38.10
M	M8	M10	M10	M12	M12	M16	M16
Size of Sq. Key	9	11	11	14	14	14	17

