

High Performance Quality Products...

Self Centering Lathe Chucks Standard Jaws



Standard Accessories:
 Outside Hard Solid Jaws - 1 Set
 Inside Hard Solid Jaws - 1 Set
 Chuck Operating Key - 1 Pc.
 Mounting Bolts - 1 Set

Optional Accessories:
 Soft Solid Jaws - 1 Set
 Master Base Jaws - 1 Set
 2 Pc. Jaws (Master Base+Top Soft) - 1 Set

Type 2300 (Single Guide Standard Jaw Chuck with D1 Type Plates)

Chuck Size (MM)	Chuck Size (Inches)	Short Taper	Through Hole	C.I. Body		S.G. Body		Steel Body	
				3 Jaw	4 Jaw	3 Jaw	4 Jaw	3 Jaw	4 Jaw
125	5"	D1-4	32	10331254	10341254	20331254	20341254	30331254	30341254
160	6 ¼"	D1-4	42	10331604	10341604	20331604	20341604	30331604	30341604
160	6 ¼"	D1-5	42	10331605	10341605	20331605	20341605	30331605	30341605
200	8"	D1-4	55	10332004	10342004	20332004	20342004	30332004	30342004
200	8"	D1-5	55	10332005	10342005	20332005	20342005	30332005	30342005
200	8"	D1-6	55	10332006	10342006	20332006	20342006	30332006	30342006
250	10"	D1-6	76	10332506	10342506	20332506	20342506	30332506	30342506
250	10"	D1-8	76	10332508	10342508	20332508	20342508	30332508	30342508
315	12 ½"	D1-6	105	10333156	10343156	20333156	20343156	30333156	30343156
315	12 ½"	D1-8	105	10333158	10343158	20333158	20343158	30333158	30343158
400	15 ¾"	D1-8	136	10334008	10344008	20334008	20344008	30334008	30344008
400	15 ¾"	D1-11	136	103340011	103440011	203340011	203440011	303340011	303440011



Type 2300 (Single Guide Standard Jaw Chuck with D1 Type Plate) DIN 55029

Size	125mm	160mm	200mm			250mm		315mm		400mm		
Taper Nose	D1-4	D1-4	D1-5	D1-4	D1-5	D1-6	D1-6	D1-8	D1-6	D1-8	D1-8	D1-11
A	125	160	160	200	200	200	250	250	315	315	400	400
B	63.513	63.513	82.563	63.513	82.563	106.375	106.375	139.719	106.375	139.719	139.719	196.869
C	32	42	42	55	55	55	76	76	105	105	136	136
D	56	65	65	75	75	75	85	85	94	94	105	105
E	20	30	30	29	29	29	34	34	43	43	55	55
F	21	22	25	22	25	28	31	31	35	35	35	37
G	51	70	70	85	85	85	105	105	125	125	145	145
H	13	13	15	13	15	16	16	18	16	18	18	20
J	M 8	M 10	M 10	M 10	M 10	M 10	M 12	M 12	M 16	M 16	M 16	M 16
P.C.D K	108	140	140	176	176	176	224	224	286	286	362	362
Tol. on K	±0.25	±0.30	±0.30	±0.30	±0.30	±0.30	±0.35	±0.35	±0.40	±0.40	±0.40	±0.40
L	5	5	8	5	8	12	12	12	12	12	12	12
M	117	117	146	117	146	181	181	225	181	225	225	298
P	M10x1.0	M10x1.0	M12x1.0	M10x1.0	M12x1.0	M16x1.5	M16x1.5	M20x1.5	M16x1.5	M20x1.5	M20x1.5	M22x1.5
R	15.9	15.9	19	15.9	19	22.2	22.2	25.4	22.2	25.4	25.4	30.2
Size of Sq. Key	9	11	11	11	11	11	14	14	14	14	17	17

