

High Performance Quality Products...

# Self Centering Lathe Chucks Standard Jaws



**Standard Accessories:**  
 Outside Hard Solid Jaws - 1 Set  
 Inside Hard Solid Jaws - 1 Set  
 Chuck Operating Key - 1 Pc.  
 Mounting Bolts - 1 Set

**Optional Accessories:**  
 Soft Solid Jaws - 1 Set  
 Master Base Jaws - 1 Set  
 2 Pc. Jaws (Master Base+Top Soft) - 1 Set

## Type 2200 (Single Guide Standard Jaw Chuck with A2 Type Plates)

Chuck Size (MM)	Chuck Size (Inches)	Short Taper	Through Hole	C.I. Body		S.G. Body		Steel Body	
				3 Jaw	4 Jaw	3 Jaw	4 Jaw	3 Jaw	4 Jaw
125	5"	A2-4	32	10231254	10241254	20231254	20241254	30231254	30241254
160	6 1/4"	A2-4	42	10231604	10241604	20231604	20241604	30231604	30241604
160	6 1/4"	A2-5	42	10231605	10241605	20231605	20241605	30231605	30241605
200	8"	A2-4	55	10232004	10242004	20232004	20242004	30232004	30242004
200	8"	A2-5	55	10232005	10242005	20232005	20242005	30232005	30242005
200	8"	A2-6	55	10232006	10242006	20232006	20242006	30232006	30242006
250	10"	A2-6	76	10232506	10242506	20232506	20242506	30232506	30242506
250	10"	A2-8	76	10232508	10242508	20232508	20242508	30232508	30242508
315	12 1/2"	A2-6	105	10233156	10243156	20233156	20243156	30233156	30243156
315	12 1/2"	A2-8	105	10233158	10243158	20233158	20243158	30233158	30243158
400	15 3/4"	A2-8	136	10234008	10244008	20234008	20244008	30234008	30244008
400	15 3/4"	A2-11	136	102340011	102440011	202340011	202440011	302340011	302440011



## Type 2200 (Single Guide Standard Jaw Chuck with A2 Type Plate) DIN 55026

Size	125mm	160mm	200mm			250mm		315mm		400mm		
Taper Nose	A2-4	A2-4	A2-5	A2-4	A2-5	A2-6	A2-6	A2-8	A2-6	A2-8	A2-8	A2-11
A	125	160	160	200	200	200	250	250	315	315	400	400
B	63.513	63.513	82.563	63.513	82.563	106.375	106.375	139.719	106.375	139.719	139.719	196.869
C	32	42	42	55	55	55	76	76	105	105	136	136
D	56	65	65	75	75	75	85	85	94	94	105	105
E	20	30	30	29	29	29	34	34	43	43	55	55
F	21	22	23	22	23	26	28	30	32	32	34	36
G	51	70	70	85	85	85	105	105	125	125	145	145
H	13	13	15	13	15	16	16	18	16	18	18	20
J	M 8	M 10	M 10	M 10	M 10	M 10	M 12	M 12	M 16	M 16	M 16	M 16
P.C.D K	108	140	140	176	176	176	224	224	286	286	362	362
Tol. on K	±0.25	±0.30	±0.30	±0.30	±0.30	±0.30	±0.35	±0.35	±0.40	±0.40	±0.40	±0.40
L	5	5	6	5	6	8	8	8	8	8	8	10
M	108	108	133	108	133	165	165	210	165	210	210	280
N	82.6	82.6	104.8	82.6	104.8	133.4	133.4	171.4	133.4	171.4	171.4	235
P	12	12	12	12	12	14	14	18	14	18	18	20
R	14.7	14.7	16.3	14.7	16.3	19.45	19.45	24.2	19.45	24.2	24.2	29.4
S	6.5	6.5	6.5	6.5	6.5	6.5	6.5	8	6.5	8	8	10
Size of Sq. Key	9	11	11	11	11	11	14	14	14	14	17	17

