

High Performance Quality Products...

# Self Centering Lathe Chucks Standard Jaws



**Standard Accessories:**  
 Outside Hard Solid Jaws - 1 Set  
 Inside Hard Solid Jaws - 1 Set  
 Chuck Operating Key - 1 Pc.  
 Mounting Bolts - 1 Set

**Optional Accessories:**  
 Soft Solid Jaws - 1 Set  
 Master Base Jaws - 1 Set  
 2 Pc. Jaws (Master Base+Top Soft) - 1 Set

## Type 2100 (Single Guide Standard Jaw Chuck)

Chuck Size (MM)	Chuck Size (Inches)	Short Taper	Through Hole	C.I. Body		S.G. Body		Steel Body	
				3 Jaw	4 Jaw	3 Jaw	4 Jaw	3 Jaw	4 Jaw
80	3 1/4"	----	16	1013080	1014080	2013080	2014080	3013080	3014080
100	4"	----	20	1013100	1014100	2013100	2014100	3013100	3014100
125	5"	----	32	1013125	1014125	2013125	2014125	3013125	3014125
160	6 1/4"	----	42	1013160	1014160	2013160	2014160	3013160	3014160
200	8"	----	55	1013200	1014200	2013200	2014200	3013200	3014200
250	10"	----	76	1013250	1014250	2013250	2014250	3013250	3014250
315	12 1/2"	----	105	1013315	1014315	2013315	2014315	3013315	3014315
350	13 3/4"	----	115	1013350	1014350	2013350	2014350	3013350	3014350
400	15 3/4"	----	136	1013400	1014400	2013400	2014400	3013400	3014400



## Type 2100 (Single Guide Standard Jaw Chuck) DIN 6350

Size	80mm	100mm	125mm	160mm	200mm	250mm	315mm	350mm	400mm
A	80	100	125	160	200	250	315	350	400
B H7	56	70	95	125	160	200	260	290	330
C	16	20	32	42	55	76	105	115	136
D	44	50	56	65	75	85	94	100	105
E	13	17	20	30	29	34	43	40	55
G	32	42	51	70	85	105	125	140	145
H	4	4	5	5	6	6	7	7	7
J	M 6	M 8	M 8	M 10	M 10	M 12	M 16	M 16	M 16
P.C.D K	67	83	108	140	176	224	286	318	362
Tol. on K	±0.20	±0.25	±0.25	±0.30	±0.30	±0.35	±0.40	±0.40	±0.40
Size of Sq. Key	6	9	9	11	11	14	14	14	17

